RESILIENT WEDGE VALVES

CLOW VALVE COMPANY

CLOW AWWA Resilient Wedge Gate Valves Meet or Exceed the Requirements of AWWA Standard C515

Size Range	Water Working Pressure psi	Bubble Tight Test psi	Hydrostatic Shell Test psi
AWWA 4"-48"	250	250	500
ULFM 4"-16"	200	200	400

Available in either non-rising stem, outside screw & yoke.

Available End Connections &	Size Range	Figure No.
FLG End (NRS)	4"-48"	F-6102
M.J.	4"-48"(except 21/2")	F-6100
FLG & M.J.	4"-48"	F-6106
Push-on for PVC (SDR)	4"-12"	F-6110
FLG End (OS & Y)	4"-24"	F-6136
M.J. for Tapping	4"–24"	F-6114
Tyton for D.I. & C900 PVC	4"-12" & 16"	F-6112
M.J. Cutting-in	4"–12"	F-6111
Tyton for D.I. X FLG	4"–12"	F-6113

Accessories (Illustrated in the Gate Valve Section)

Indicator Posts	2" Sq. Operating Nuts
Enclosed Gearing (14"-24")	Handwheels
"T" Handles	Extension Stems
Stem Guides	Floor Boxes
Electric Motor Actuators	Chain Wheels

Floorstands (non-rising stem)

NOTE:

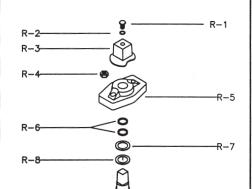
It is recommended that valves be installed with stems vertical when used in raw sewage or sludge applications or in water with excessive sediment.

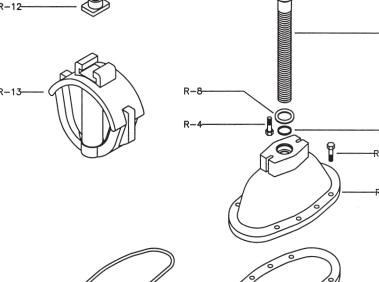
MODEL 2638 AWWA C515 REDUCED WALL DUCTILE IRON

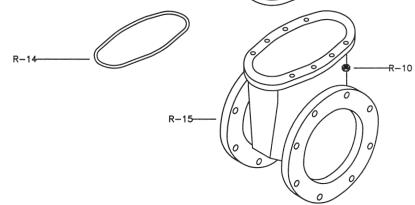
4"-12" R/W VALVE NRS ASSEMBLY EXPLOSION

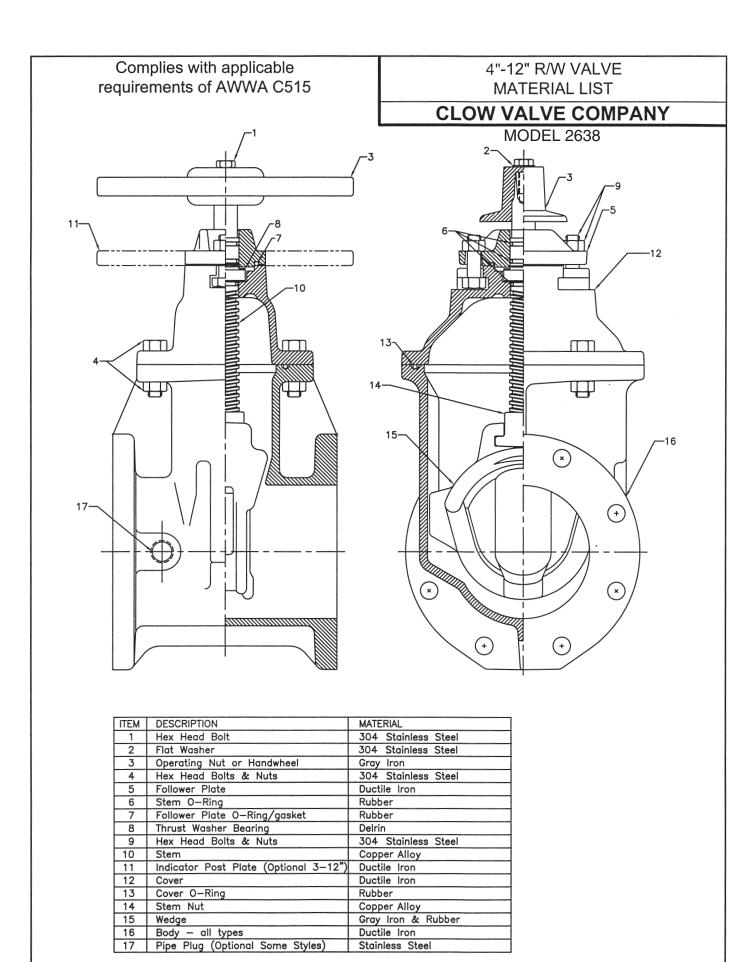
CLOW VALVE COMPANY

ITEM NO.	QTY.	DESCRIPTION	MATERIAL		
R-1	1	HOLD DOWN BOLT	304 STAINLEES STEEL		
R-2	1	HOLD DOWN BOLT WASHER	304 STAINLEES STEEL		
R-3	1	SQ. OPERATING NUT OR			
		HANDWHEEL (NOT SHOWN)	GRAY IRON		
R-4	2	FOLLOWER PLATE BOLT& NUT	304 STAINLEES STEEL		
R-5	1	FOLLOWER PLATE	DUCTILE IRON		
R-6	3	STEM O-RING	RUBBER		
R-7	1	FOLLOWER PLATE O-RING	RUBBER		
R-8	1	THRUST WASHER (SIZES 2"-2.5")			
	2	THRUST WASHER (SIZES 3-12")	DELRIN		
R-9	1	STEM	COPPER ALLOY		
R-10	4	COVER BOLTS&NUTS (SIZES 2" THRU 6")	304 STAINLEES STEEL		
	8	COVER BOLTS&NUTS (SIZES 8" THRU 12")	304 STAINLEES STEEL		
R-11	1	COVER	DUCTILE IRON		
R-12	1	STEM NUT	COPPER ALLOY		
R-13	1	WEDGE	GRAY IRON & RUBBER		
R-14	1	COVER O-RING	RUBBER		
R-15	1	BODY	DUCTILE IRON		





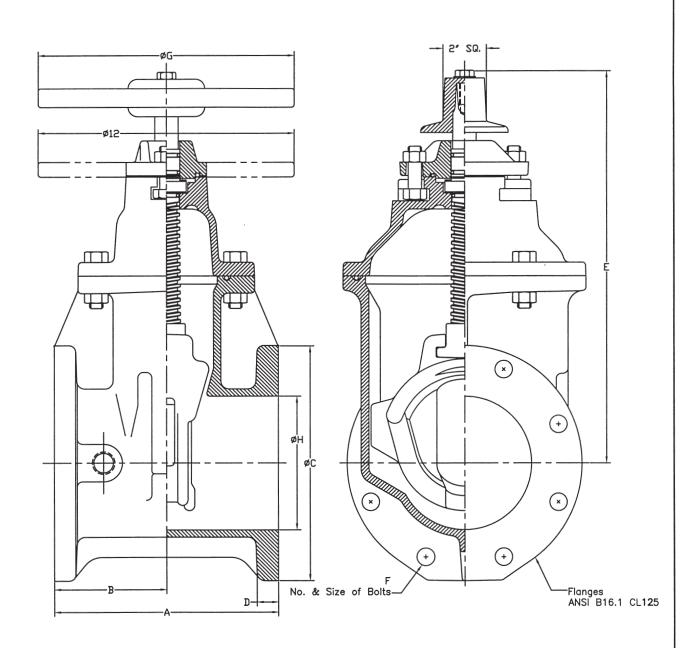




4"-12" R/W VALVE NRS FLANGED ENDS GENERAL DIMENSIONS

CLOW VALVE COMPANY

MODEL 2638

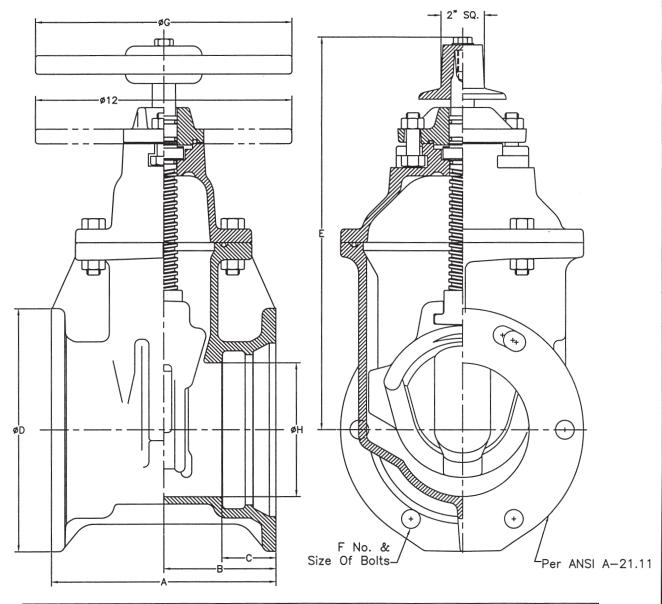


VALVE SIZE	А	В	С	D	Ε	F	G	Н
4	9	4 1/2	9	15/16	14 3/4	8-5/8	10	4 1/4
6	10 1/2	5 1/4	11	1	19	8-3/4	12	6 1/4
8	11 1/2	5 3/4	13 1/2	1 1/8	22 1/2	8-3/4	14	8 1/4
10	13	6 1/2	16	1 3/16	26 1/2	12-7/8	18	10 1/4
12	14	7	19	1 1/4	30	12-7/8	18	12 1/4

4"-12" R/W VALVE MECHANICAL JOINT ENDS GENERAL DIMENSIONS

CLOW VALVE COMPANY

MODEL 2638

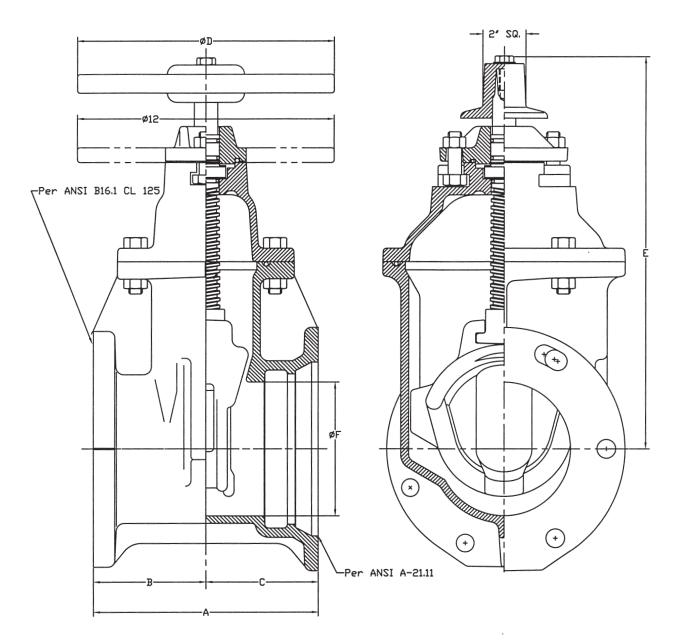


VALVE SIZE	Α	В	С	D	E	F	G	Н
4	9 1/2	4 3/4	2 1/2	9 1/8	14 3/4	4-3/4	10	4 1/4
6	10 1/2	5 1/4	2 1/2	11 1/8	19	6-3/4	12	6 1/4
8	13 1/8	6 9/16	2 1/2	13 3/4	22 1/2	6-3/4	14	8 1/4
10	15 1/2	7 3/4	2 1/2	15 3/4	26 1/2	8-3/4	18	10 1/4
12	16	8	2 5/8	18	30	8-3/4	18	12 1/4

4"-12" R/W VALVE NRS FLANGED x MECHANICAL JOINT ENDS GENERAL DIMENSIONS

CLOW VALVE COMPANY

MODEL 2638

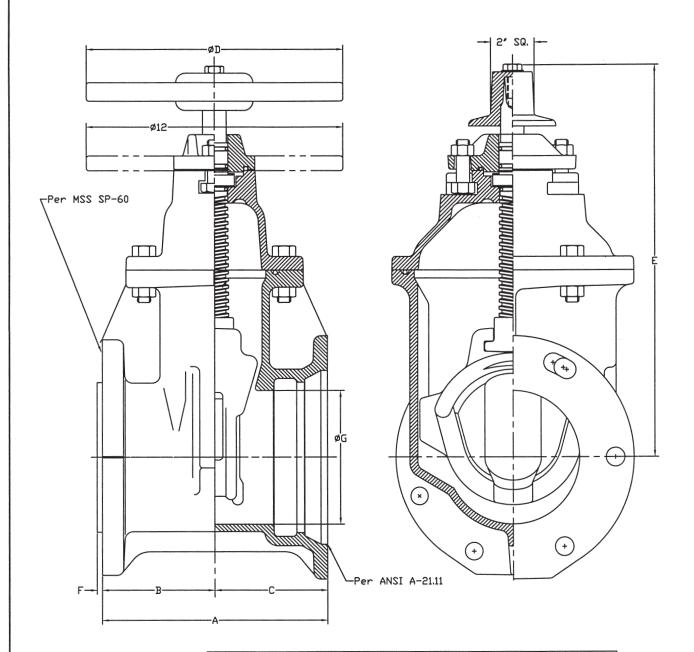


VALVE SIZE	Α	В	С	D	Ε	F
4	9 1/4	4 1/2	4 3/4	10	14 3/4	4 1/4
6	10 1/2	5 1/4	5 1/4	12	19	6 1/4
8	12 5/16	5 3/4	6 9/16	14	22 1/2	8 1/4
10	14 1/4	6 1/2	7 3/4	18	26 1/2	10 1/4
12	15	7	8	18	30	12 1/4

4"-12" R/W VALVE NRS TAP x MECHANICAL JOINT ENDS GENERAL DIMENSIONS

CLOW VALVE COMPANY

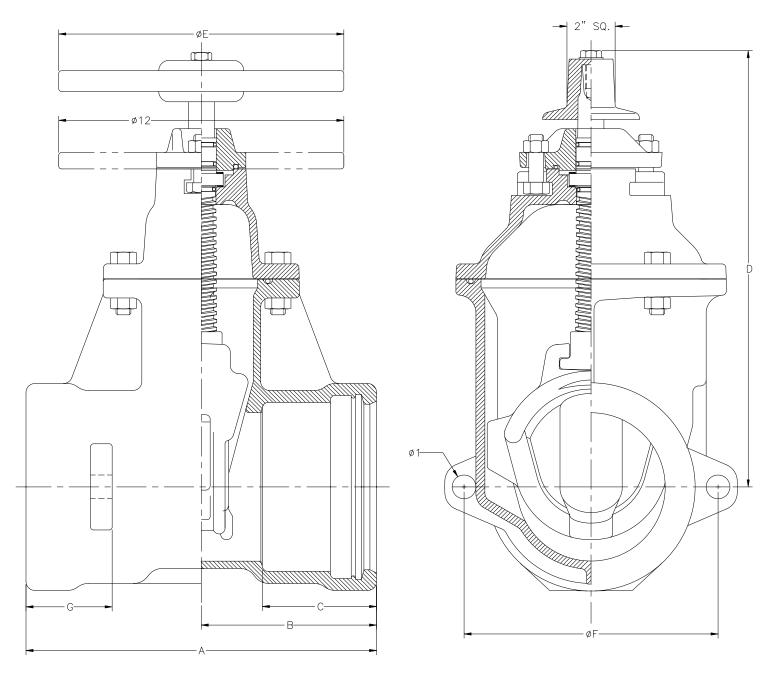
MODEL 2638



VALVE SIZE	Α	В	С	D	E	F	G
4	9 1/4	4 1/2	4 3/4	10	14 3/4	3/16	4 1/4
6	10 1/2	5 1/4	5 1/4	12	19	1/4	6 1/4
8	13 1/4	5 3/4	7 1/2	14	22 1/2	1/4	8 1/4
10	14 1/4	6 1/2	7 3/4	18	26 1/2	1/4	10 1/4
12	15	7	8	18	30	1/4	12 1/4

4"-16" R/W VALVE TYTON ENDS NRS GENERAL DIMENSIONS

CLOW VALVE COMPANY



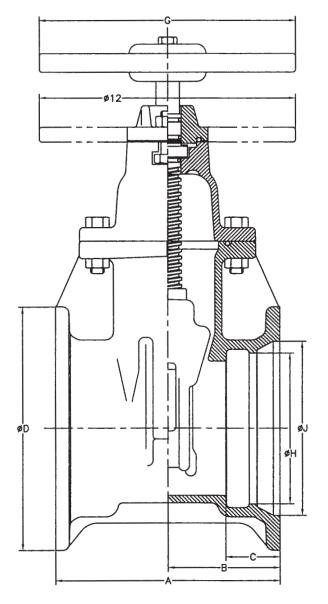
VALVE SIZE	А	В	С	D	E	F	G
4	13 1/4	6 5/8	4.34	14 3/4	10	8.18	3 3/4
6	14 3/4	7 3/8	4.75	19	12	10.88	3 3/4
8	17 1/8	8 9/16	5.70	22 1/2	14	12.88	4 1/2
10	19 3/8	9 11/16	6.19	26 1/2	18	15.94	5 1/8
12	20 7/8	10 7/16	6.19	30	18	18.44	5 3/8
14	21	10 1/2	5	38 3/4	26	22.30	2 1/2
16	24 1/16	12 1/32	6.78	37 3/4	26	22.46	2 1/2

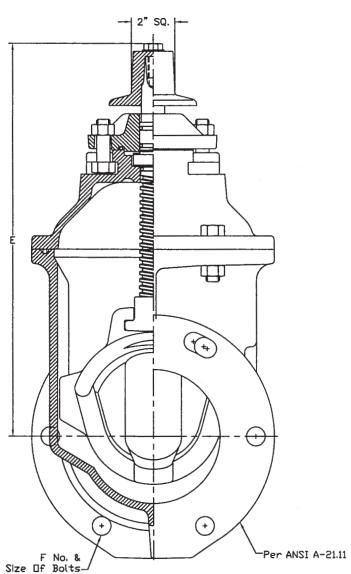
4"-12" R/W VALVE MECHANICAL CUT JOINT ENDS

GENERAL DIMENSIONS

CLOW VALVE COMPANY

MODEL 2638



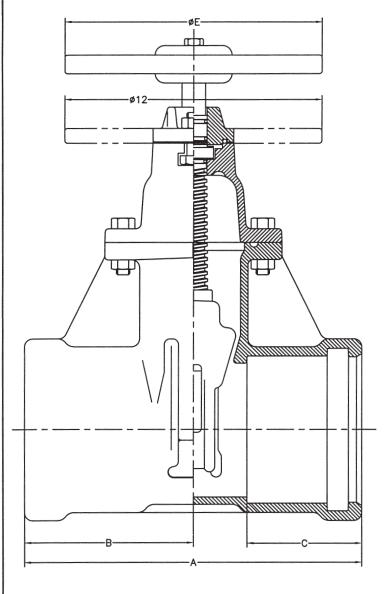


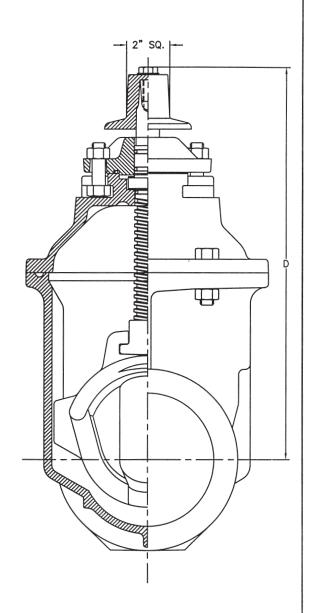
VALVE SIZE	Α	В	С	D	Ε	F	G	Н	J
4	9 1/2	4 3/4	2 1/2	9 1/8	14 3/4	4-3/4	10	5.10	6.20
6	10 1/2	5 1/4	2 1/2	11 1/8	19	6-3/4	12	7.20	8.30
8	13 1/8	6 9/16	2 1/2	13 3/4	22 1/2	6-3/4	14	9.40	10.50
10	15 1/2	7 3/4	2 1/2	15 3/4	26 1/2	8-3/4	18	11.50	12.62
12	16	8	2 5/8	18	30	8-3/4	18	13.60	14.72

4"-12"R/W VALVE PVC ENDS NRS GENERAL DIMENSIONS

CLOW VALVE COMPANY

MODEL 2638

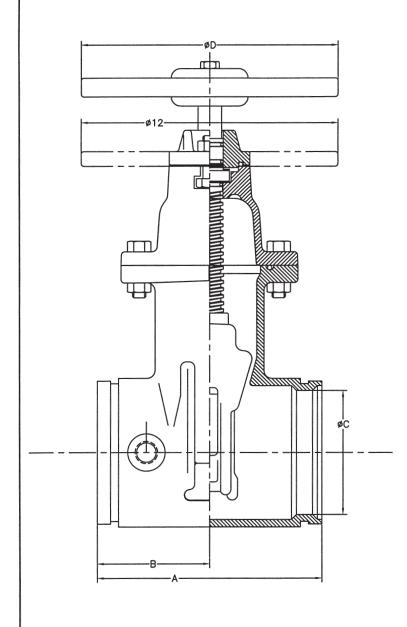


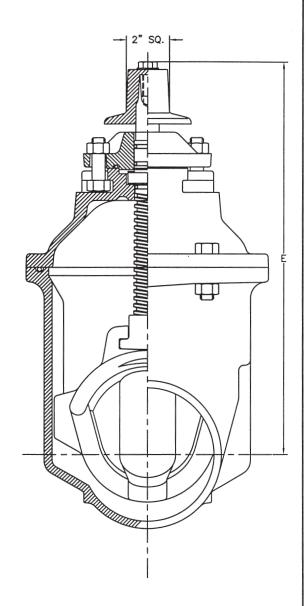


VALVE SIZE	Α	В	С	D	E
4	13 1/2	6 3/4	4 1/2	14 3/4	10
6	15 3/4	7 7/8	5 3/8	19	12
8	16 1/4	8 1/8	5 3/8	22 1/2	14
10	19 3/8	9 11/16	6 3/16	26 1/2	18
12	20 7/8	10 7/16	6 3/16	30	18

4"-8" R/W VALVE GROOVE ENDS NRS GENERAL DIMENSIONS

CLOW VALVE COMPANY

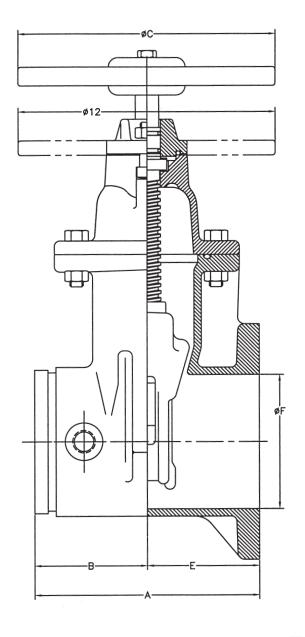


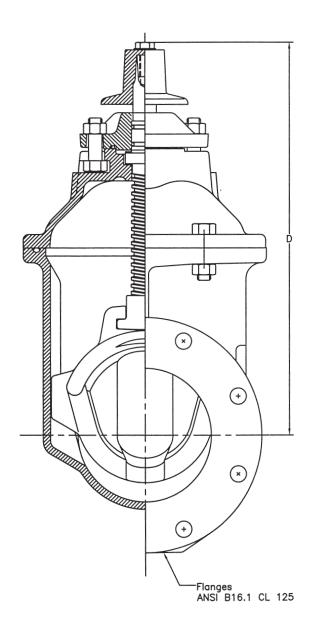


VALVE SIZE	Α	В	С	D	E
4 -	9	4 1/2	3.75	10	14 3/4
6	10 1/2	5 1/4	5.80	12	19
8	11 1/2	5 3/4	7.67	14	22 1/2

4"-8" R/W VALVE GROOVE x FLANGE NRS GENERAL DIMENSIONS

CLOW VALVE COMPANY

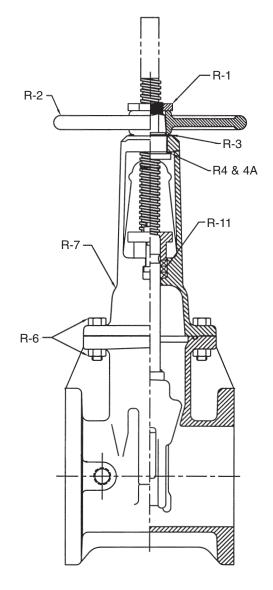


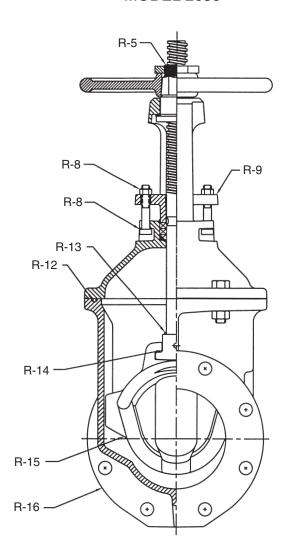


VALVE SIZE	А	В	С	D	E	F
4 -	9	4 1/2	10	14 3/4	4 1/2	4 1/4
6	10 1/2	5 1/4	12	19	5 1/4	6 1/4
8	11 1/2	5 3/4	14	22 1/2	5 3/4	8 1/4

4"-12" R/W VALVE MATERIAL LIST

CLOW VALVE COMPANY



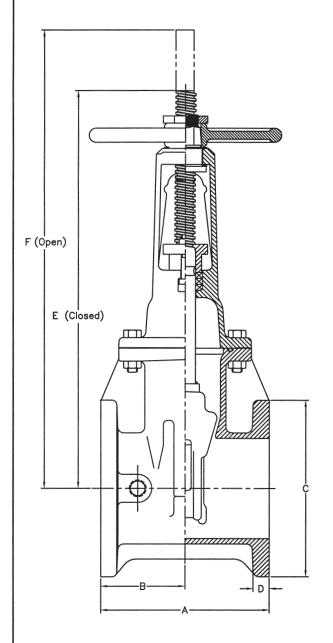


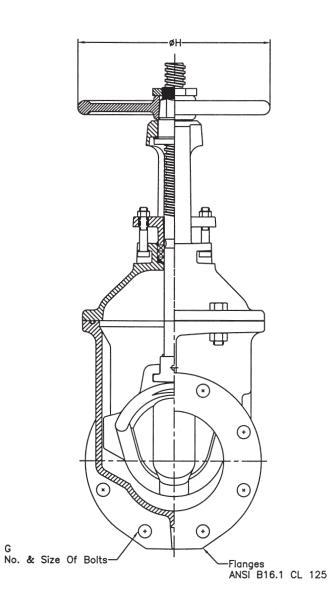
DET.	NAME OF PART	MATERIAL
R-1	HANDWHEEL NUT	COPPER ALLOY
R-2	HANDWHEEL	CAST IRON
R-3	UPPER THRUST WASHER	COPPER ALLOY
R-4	LOWER THRUST WASHER	COPPER ALLOY
R-4A	LOWER THRUST WASHER	DELRIN
R-5	TOP NUT	MANGANESE BRONZE
R-6	HEX, HEAD COVER BOLTS & NUTS	ZINC PLATED STEEL
R-7	COVER	DUCTILE IAON
R-8	PACKING BOLTS	ZINC PLATED STEEL
R-8	PACKING BOLT NUTS	COPPER ALLOY
R-9	GLAND FLANGE	CAST IRON
R-11	PACKING	SQ. BRAIDED NON-ASBESTOS
R-12	COVER O-RING	RUBBER
R-13	STEM O-RING	RUBBER
R-14	STEM & STEM NUT	MANGANESE BRONZE
R-15	WEDGE	RUBBER MOLDED WEDGE
R-16	BODY (ALL TYPES)	DUCTILE IRON

4"-12" R/W VALVE FLANGE ENDS OS&Y GENERAL DIMENSIONS

CLOW VALVE COMPANY

MODEL 2638

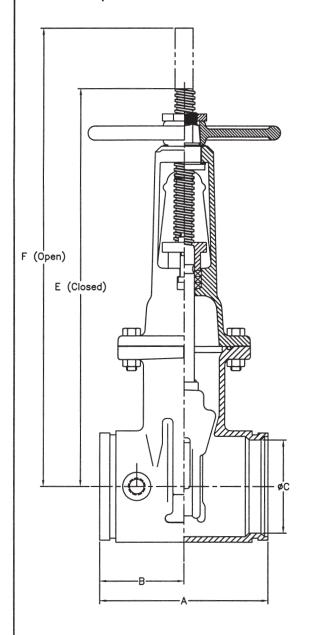


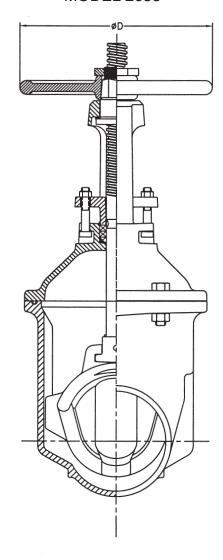


VALVE SIZE	Α	В	С	D	E	F	G	Н
4	9	4 1/2	9	15/16	18 1/4	22 3/4	8-5/8	10
6	10 1/2	5 1/4	11	1	23 3/4	30 1/8	8-3/4	12
8	11 1/2	5 3/4	13 1/2	1 1/8	29 1/4	37 3/4	8-3/4	14
10	13	6 1/2	16	1 3/16	35 3/8	45 3/4	12-7/8	18
12	14	7	19	1 1/4	40 5/8	53 1/8	12-7/8	18

4"-8" R/W VALVE GROOVE ENDS OS&Y GENERAL DIMENSIONS

CLOW VALVE COMPANY

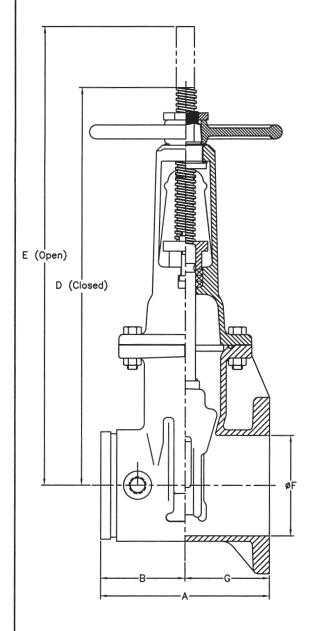


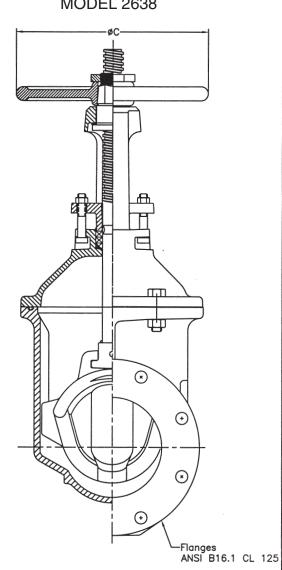


VALVE SIZE	Α	В	С	D	E	F
4	9	4 1/2	3.75	10	18 1/4	22 3/4
6	10 1/2	5 1/4	5.80	12	23 3/4	30 1/8
8	11 1/2	5 3/4	7.67	14	29 1/4	37 3/4

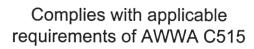
4"-8" R/W VALVE FLANGE x GROOVE **OS&Y GENERAL DIMENSIONS**

CLOW VALVE COMPANY



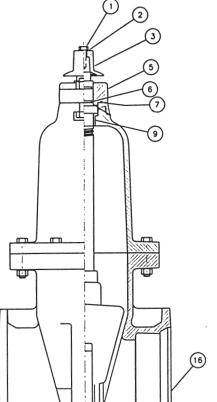


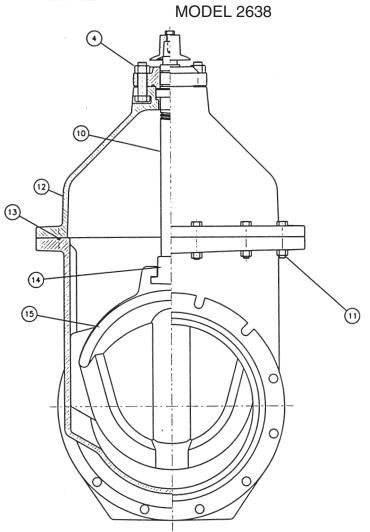
VALVE SIZE	А	В	С	D	E	F	G
4	9	4 1/2	10	18 1/4	22 3/4	4 1/4	4 1/2
6	10 1/2	5 1/4	12	23 3/4	30 1/8	6 1/4	5 1/4
8	11 1/2	5 3/4	14	29 1/4	37 3/4	8 1/4	5 3/4



14"-16" R/W VALVE NRS ASSEMBLY MATERIAL LIST

CLOW VALVE COMPANY

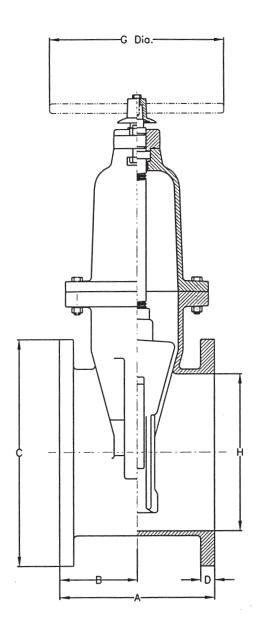


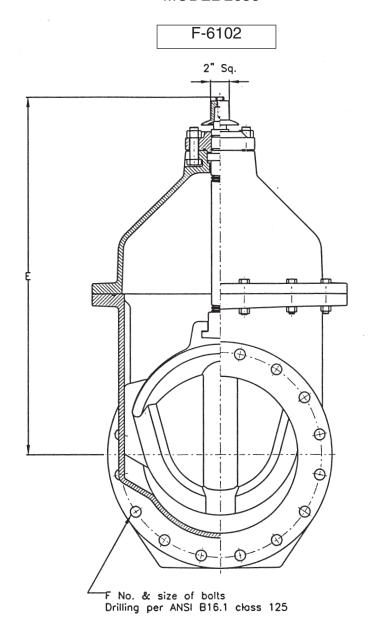


ITEM	DESCRIPTION	MATERIAL
1	HEX HEAD BOLTS	304 STAINLEES STEEL
2	FLAT WASHERS	304 STAINLEES STEEL
3	OPERATING NUT OR HANDWHEEL	CAST IRON
4	HEX HEAD BOLTS&NUTS	304 STAINLEES STEEL
5	FOLLOWER PLATE	DUCTILE IRON
6	STEM O-RING	RUBBER
7	FOLLOWER PLATE O'RING	RUBBER
9	BONNET BUSHING	COPPER ALLOY
10	STEM	COPPER ALLOY
11	HEX HEAD BOLTS&NUTS	304 STAINLEES STEEL
12	COVER	DUCTILE IRON
13	COVER O-RING	RUBBER
14	STEM NUT	COPPER ALLOY
15	WEDGE	DUCTILE IRON / RUBBER
16	BODY - ALL TYPES	DUCTILE IRON
17	WEDGE PROTECTOR CAP-18"-THRU 24"	DELRIN

14"-16" R/W VALVE FLANGED ENDS GENERAL DIMENSION

CLOW VALVE COMPANY



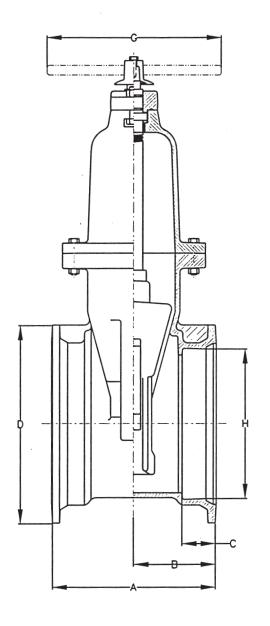


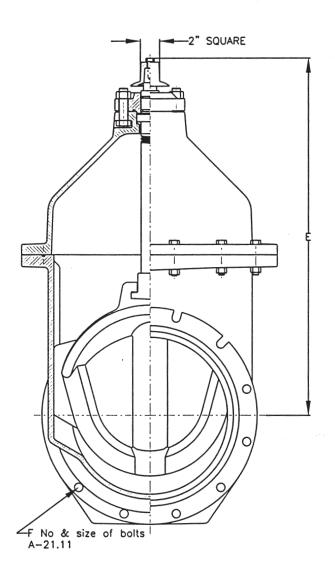
VALVE SIZE	Α	В	С	D	E	F	G	Н
14	15	7.5	21	1.38	37.75	12-1	26	14.25
16	16	8	23.5	1.44	37.75	16-1	26	16.25

14"-16" R/W VALVE MJ ENDS GENERAL DIMENSION

CLOW VALVE COMPANY

MODEL 2638



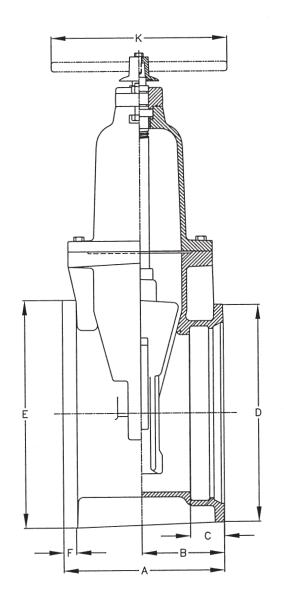


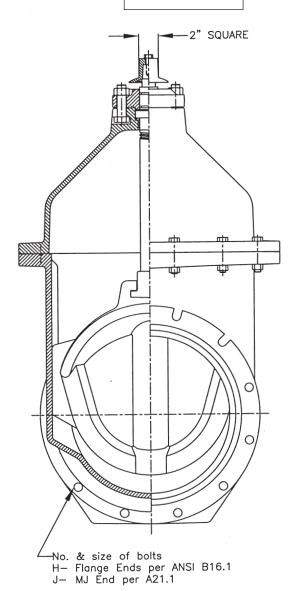
VALVE SIZE	Α	В	С	D	E	F	G	Н
14	17	8.5	3.5	20.25	37.75	10-3/4	18	141/4
16	17	8.5	3.5	22.5	37.75	12-3/4	18	16 ¹ / ₄

14"-16" R/W VALVE FLANGE X MJ ENDS GENERAL DIMENSION

CLOW VALVE COMPANY

MODEL 2638





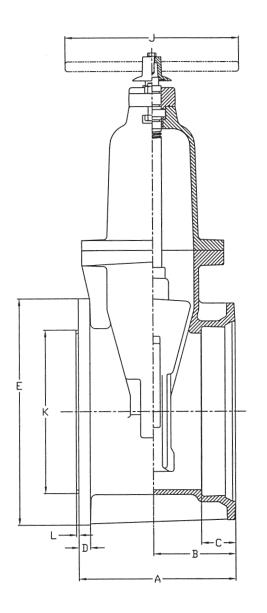
VALVE SIZE	A	В	С	D	E	F	G	Н	J	K
14	17	8.5	3.5	20.25	21	1.38	37.75	12-1	10-3/4	18
16	16.5	8.5	3.5	22.5	23.5	1.50	37.75	16-1	12-3/4	18

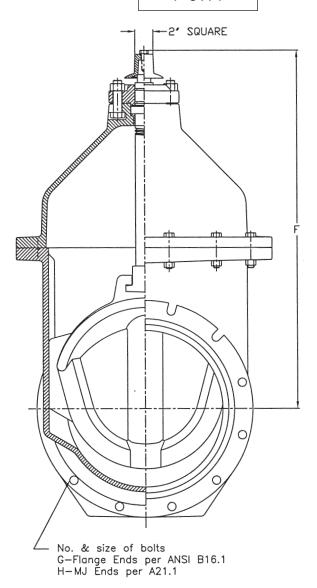
14"-16" R/W VALVE MJ TAPPING GENERAL DIMENSION

CLOW VALVE COMPANY

MODEL 2638

F-6114



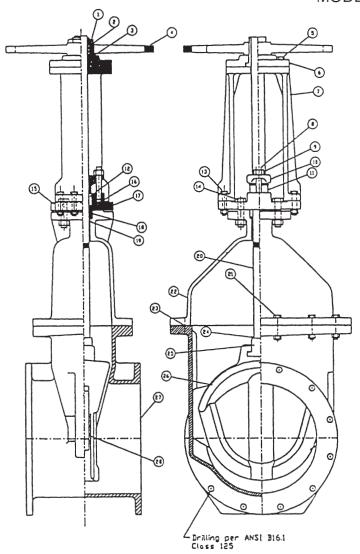


VALVE SIZE	Α	В	С	D	E	F	G	Н	J	K	L
14	16.75	8.5	3.5	1.18	21	37.75	21-1	10-3/4	18	1415/16	1/4
16	16.25	8.5	3.5	1.25	23.5	37.75	16–1	12-3/4	18	1615/16	1/4

EACH SIZE ACCOMMODATES A FULL SIZE DIA TAPPING CUTTER

14"-16" R/W VALVE OS&Y MATERIAL LIST

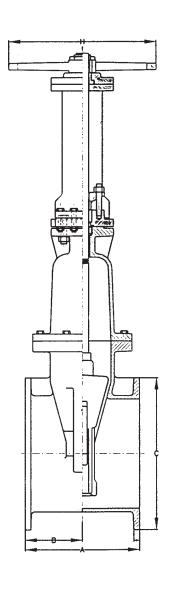
CLOW VALVE COMPANY

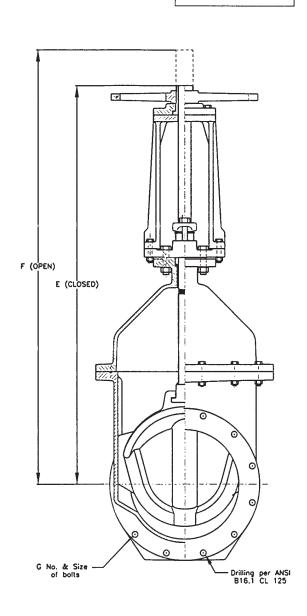


DET.	NAME OF PART	MATERIAL	DET.	NAME OF PART	MATERIAL
1	HOLD DOWN NUT	COPPER ALLOY	15	STUFING BOX	CAST IRON
2	KEY	STEEL	16	BUSHING-UPPER	COPPER ALLOY
3	TOP STEM NUT	COPPER ALLOY	17	GASKET	ACORAC
4	HANDWHEEL	CAST IRON	18	SPACER	COPPER ALLOY
5	CAPSCREW	304 STAINLESS STEEL	19	BUSHING-LOWER	COPPER ALLOY
6	ADAPTER	CAST IRON	20	STEM	COPPER ALLOY
7	YOKE	CAST IRON	21	CAPSCREW&NUT	304 STAINLESS STEEL
8	STUD	304 STAINLESS STEEL	22	COVER	DUCTILE IRON
9	HEX NUT	COPPER ALLOY	23	O-RING-COVER	RUBBER
10	FOLLOWER	CAST IRON	24	O-RING-STEM	RUBBER
11	GLAND	COPPER ALLOY	25	STEM NUT	RUBBER
12	PACKING	BRAIDED POLYMER	26	WEDGE	DUCTILE IRON / RUBBER
13	CAPSCREW&NUT	304 STAINLESS STEEL	27	BODY	DUCTILE IRON
14	CAPSCREW&NUT	304 STAINLESS STEEL	28	WEDGE GAP	DELPIN

14"-16" R/W OS&Y VALVE FLANGED END GENERAL DEMINSIONS

CLOW VALVE COMPANY





VALVE SIZE	A	В	С	D	E	F	G	Н
14"	15	71/2	21	13/a	59¾	743/4	12-1	22
16"	16	8	231/2	17/16	59¾	74¾	16-1	22

4"-16" R/W VALVE UL/FM Performance Information

CLOW VALVE COMPANY

MODEL 2638

- 1. Valve complies with AWWA specs where applicable.
- 2. Valve complies with Underwriters Laboratory standard UL 262.
- 3. Valve is rated at 200 psi working pressure.
- 4. Valve is bubble-tight at all pressures up to full rated pressure (200 psi).
- 5. Valve is capable of bubble-tight seal at twice the rate pressure (400 psi) for short periods of time.
- 6. 2" thru 6" valve sizes have been hydrostatically shell tested at five (5) times the rated pressure (1000 psi).
- 7.8", 10", 12", 14", and 16" valve sizes have been hydrostatically shell tested at four (4) times the rated pressure (800)psi).
- 8. Valve has been subjected to torques 150 percent of the designated minimum required torques.
- 9. Valve has been cycle tested 5,000 times without loss of bubble-tight seal.
- 10. Rubber to iron bond on wedge is inspected for strength as per ASTM D 429 specification.

For complete data on the tests Underwriters Laboratories performed reference UL File EX2697 Project 87NK7353

4"-12" R/W VALVE AWWA SERVICE

Performance Information

CLOW VALVE COMPANY

- 1. Valve complies with AWWA C515 specs where applicable.
- 2. Valve is rated at 250 psi working pressure.
- 3. Valve is bubble-tight at all pressures up to full rated pressure (250 psi).
- 4. Valve is capable of bubble-tight seal at twice the rate pressure (500 psi) for short periods of time.
- 5. 2" thru 12" valve sizes have been hydrostatically shell tested at 2.5 times the rated pressure (625 psi).
- 6. Valve has been subjected to torques 150 percent of the designated minimum required torques.
- 7. Valve has been cycle tested 5,000 times without loss of bubble-tight seal.
- 8. Rubber to iron bond on wedge is inspected for strength as per ASTM D 429 specification.

14"-48" R/W VALVE AWWA SERVICE Performance Information

CLOW VALVE COMPANY

MODEL 2638

- 1. Valve complies with AWWA C515 specs where applicable.
- 2. Valve is rated at 250 psi working pressure.
- 3. Valve is bubble-tight at all pressures up to full rated pressure (250 psi).
- 4. Valve is capable of bubble-tight seal at twice the rate pressure (500 psi) for short periods of time.
- 5. Valve has been subjected to torques 150 percent of the designated minimum required torques.
- 6. Valve has been cycle tested 5,000 times without loss of bubble-tight seal.
- 7. Rubber to iron bond on wedge is inspected for strength as per ASTM D 429 specification.

NOTE:

It is recommended that valves be installed with stems vertical when used in raw sewage or sludge applications or in water with excessive sediment.

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RECOMMENDED SPECIFICATIONS FOR C-515 RESILIENT WEDGE GATE VALVES

CLOW VALVE COMPANY

MODEL 2638

Valves shall conform to the latest revision of AWWA Standard C-515 covering Resilient Wedge Gate Valves for Water Supply Service.

The valves shall have a ductile iron body, bonnet, and oring plate. The wedge shall be totally encapsulated with rubber.

The sealing rubber shall be permanently bonded to the wedge per ASTM D429.

Valves shall be supplied with oring seals at all pressure retaining joints. No flat gaskets shall be allowed.

The valves shall be either non-rising or rising stem, opening by turning left or right, and provided with 2" square operating nut or a handwheel with the word "Open" and an arrow to indicate the direction to open.

Stems for NRS assemblies shall be cast bronze with integral collars in full compliance with AWWA. OS&Y(rising stems) shall be of bronze. All stems shall operate with bronze stem nuts independent of wedge and of stem (in NRS valves). Stainless steel stems or stem nuts are not allowed. NRS stems shall have two orings located above thrust collar and one oring below. Stem orings shall be replaceable with valve fully open and subjected to full pressure. The NRS stems on 4"-12" shall also have two low torque thrust bearings located above and below the stem collar to reduce friction during operation.

Waterway shall be smooth, unobstructed and free of all pockets, cavities and depressions in the seat area. Valves 4" and larger shall accept a full size tapping cutter.

The body, bonnet, and oring plate shall be epoxy coated, both interior and exterior on body and bonnet. Epoxy shall be applied in accordance with AWWA C-550 and be NSF 61 certified.

Each valve shall have maker's name, pressure rating, and year in which it was manufactured cast in the body. Prior to shipment from the factory, each valve shall be tested by hydrostatic pressure equal to the requirements of AWWA C-515 (and ULFM where applicable).

Valves shall have all component parts cast and assembled in the USA and shall be manufactured by the Clow Valve Company.