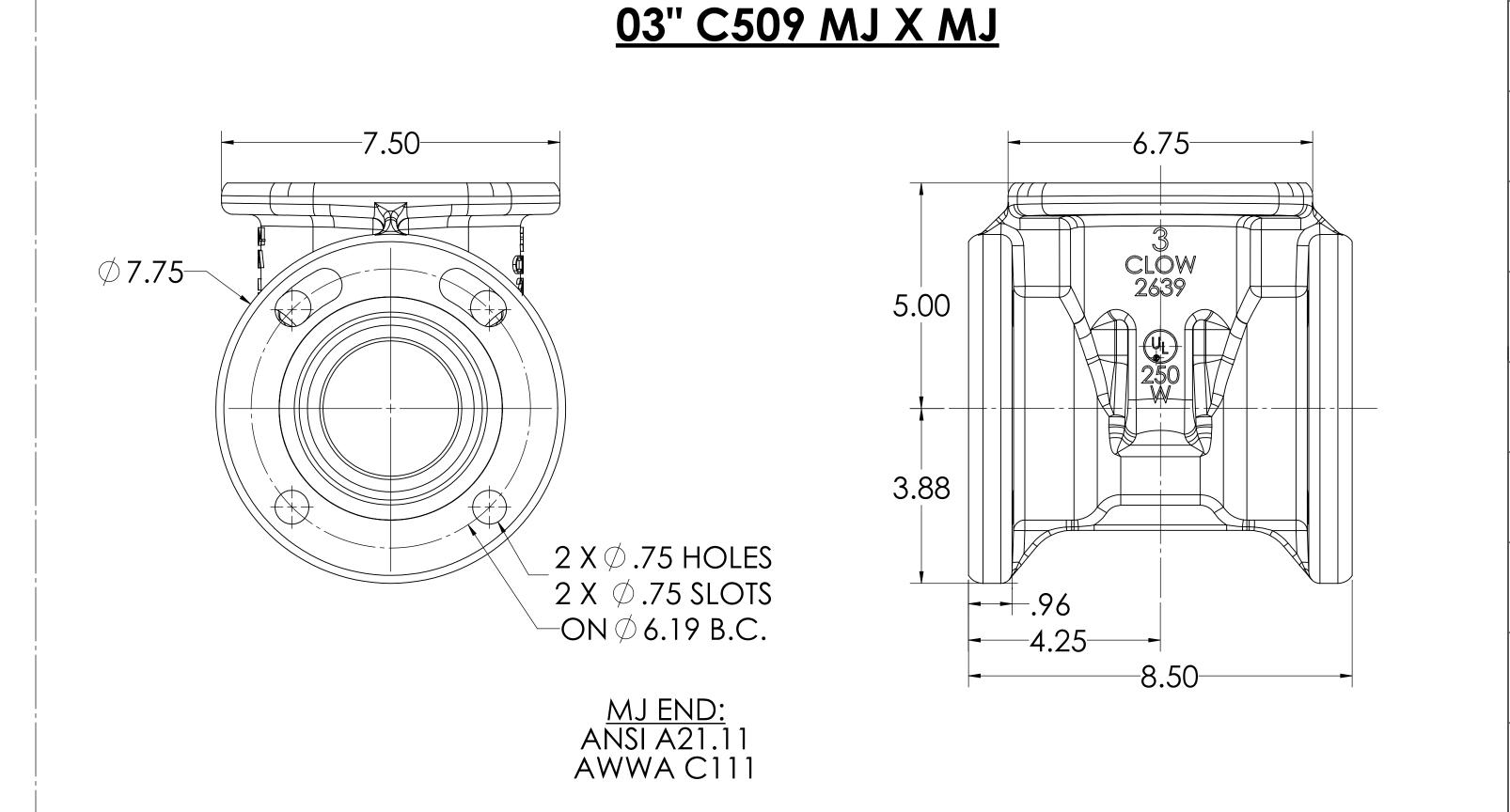
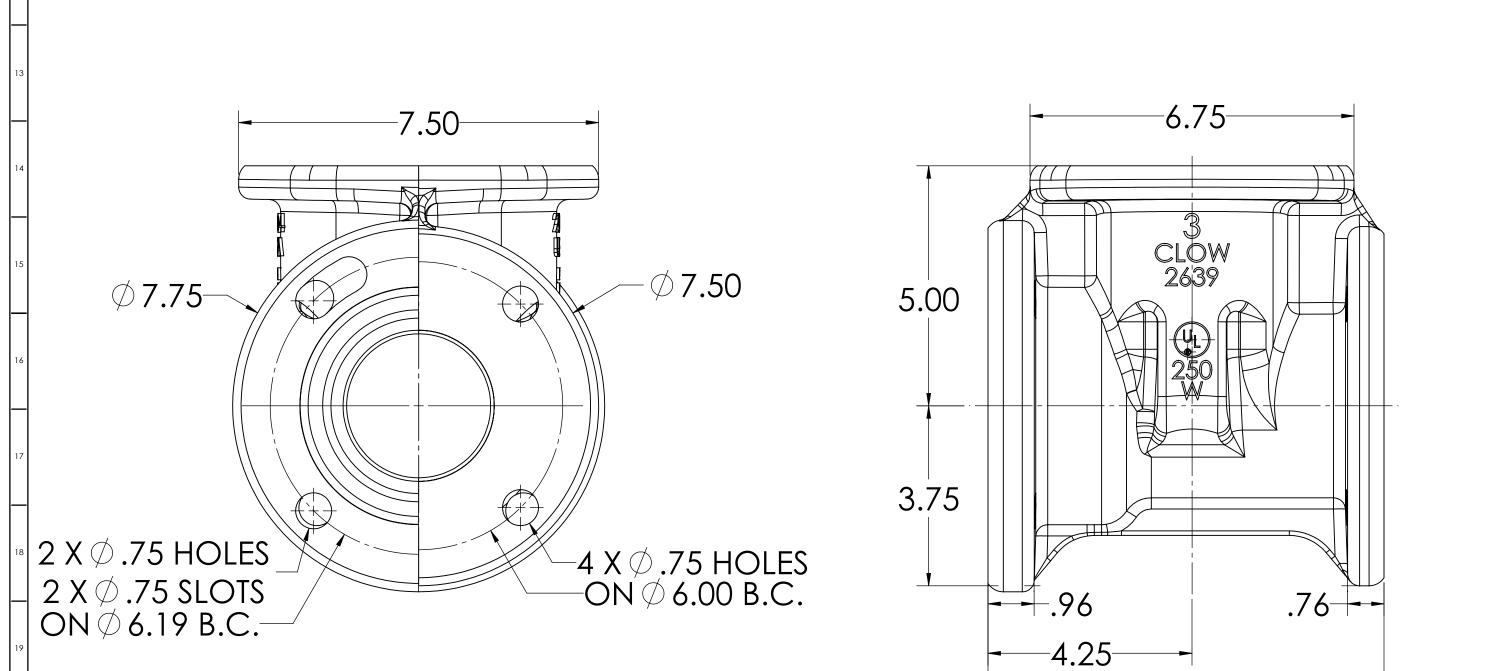
# 03" C509 FLG X FLG -7.50--6.75-Ø 7.50− 5.00 3.75 -4 X ∅ .75 HOLES -ON ∅ 6.00 B.C. -4.00--8.00 FLG END: ANSI B16.1 CLASS 125



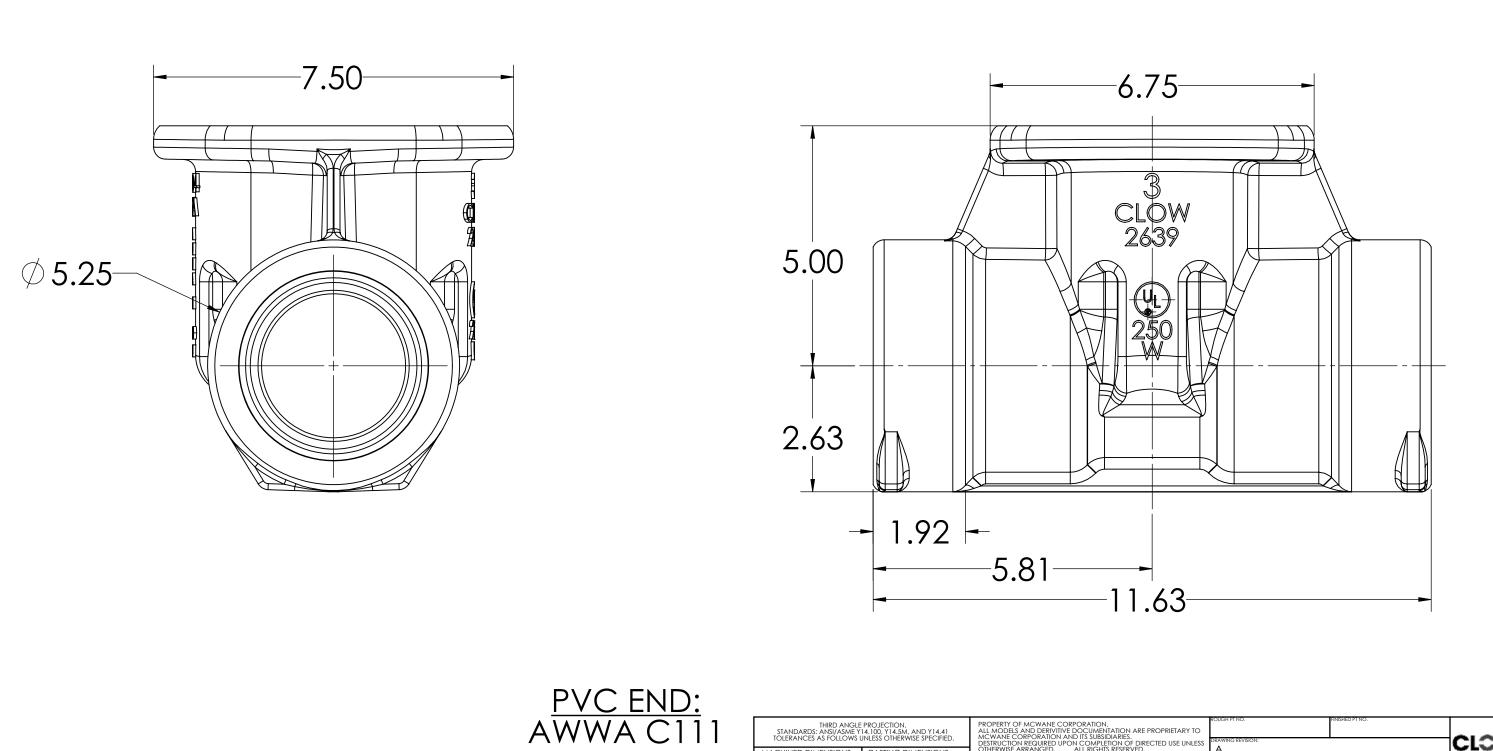


FLG END: ANSI B16.1 CLASS 125

MJ END: ANSI A21.11 AWWA C111

-8.25-

03" C509 FLG X MJ



THIRD ANGLE PROJECTION. STANDARDS: ANSI/ASME Y14,100, Y14,5M, AND Y14. TOLERANCES AS FOLLOWS UNLESS OTHERWISE SPECII

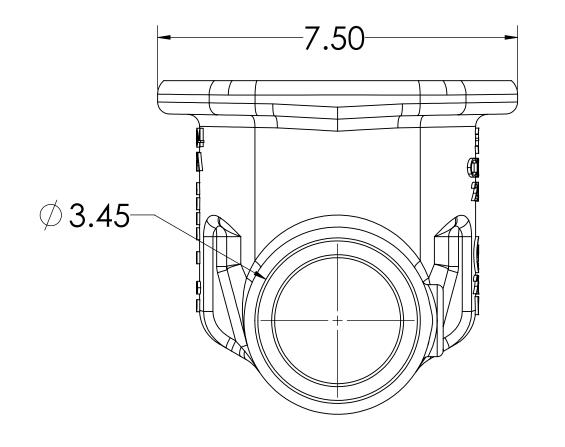
CLOW VALVE CO.

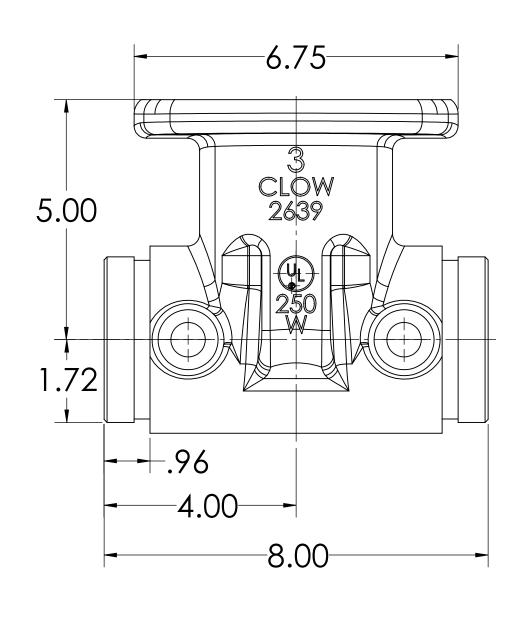
O3" C509 NRS GEARED
LBS. RESILIENT WEDGE GATE VALVE

1:2

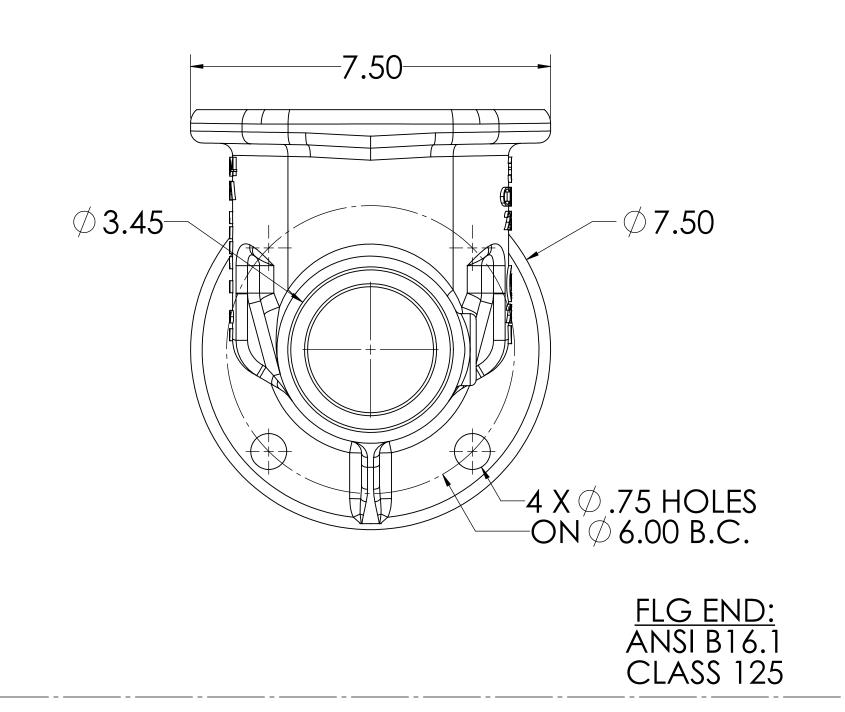
03" C509 PVC X PVC

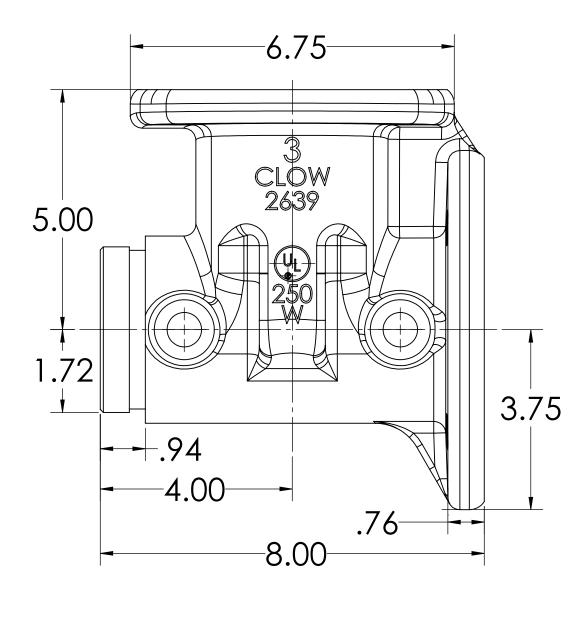
### 03" C509 GRVD X GRVD



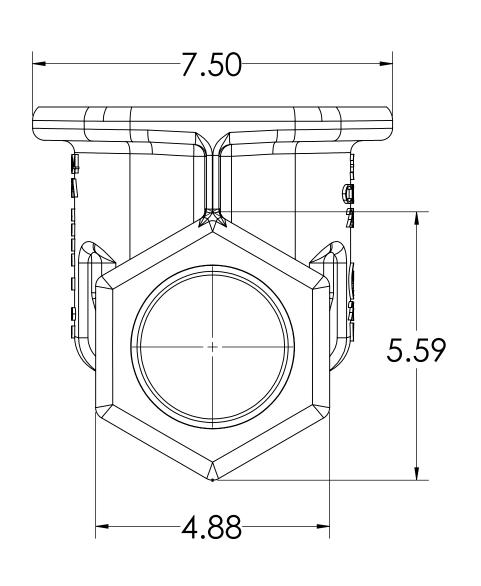


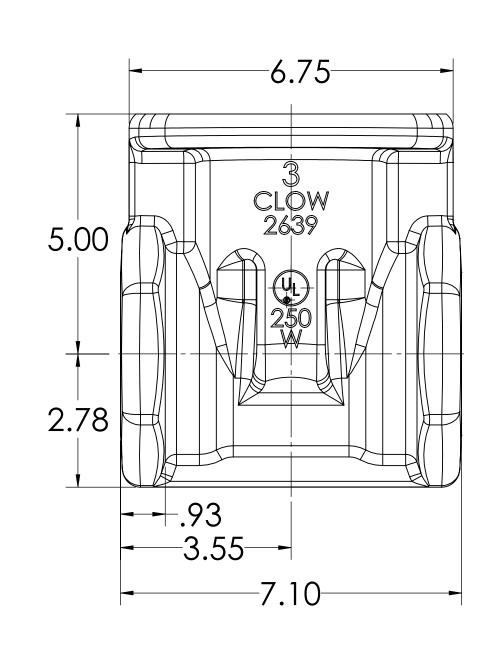
#### 03" C509 FLG X GRVD



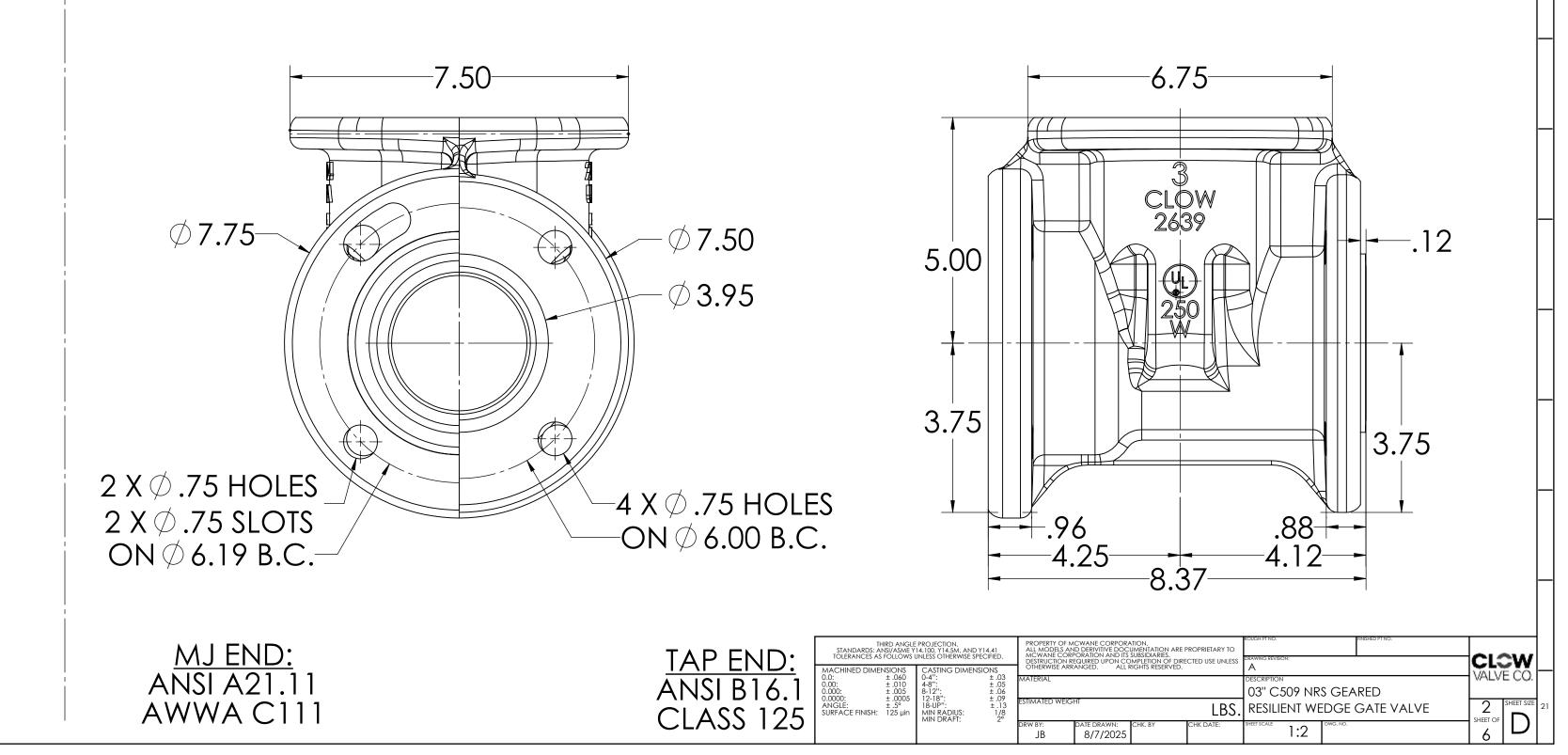


#### 03" C509 THRD X THRD





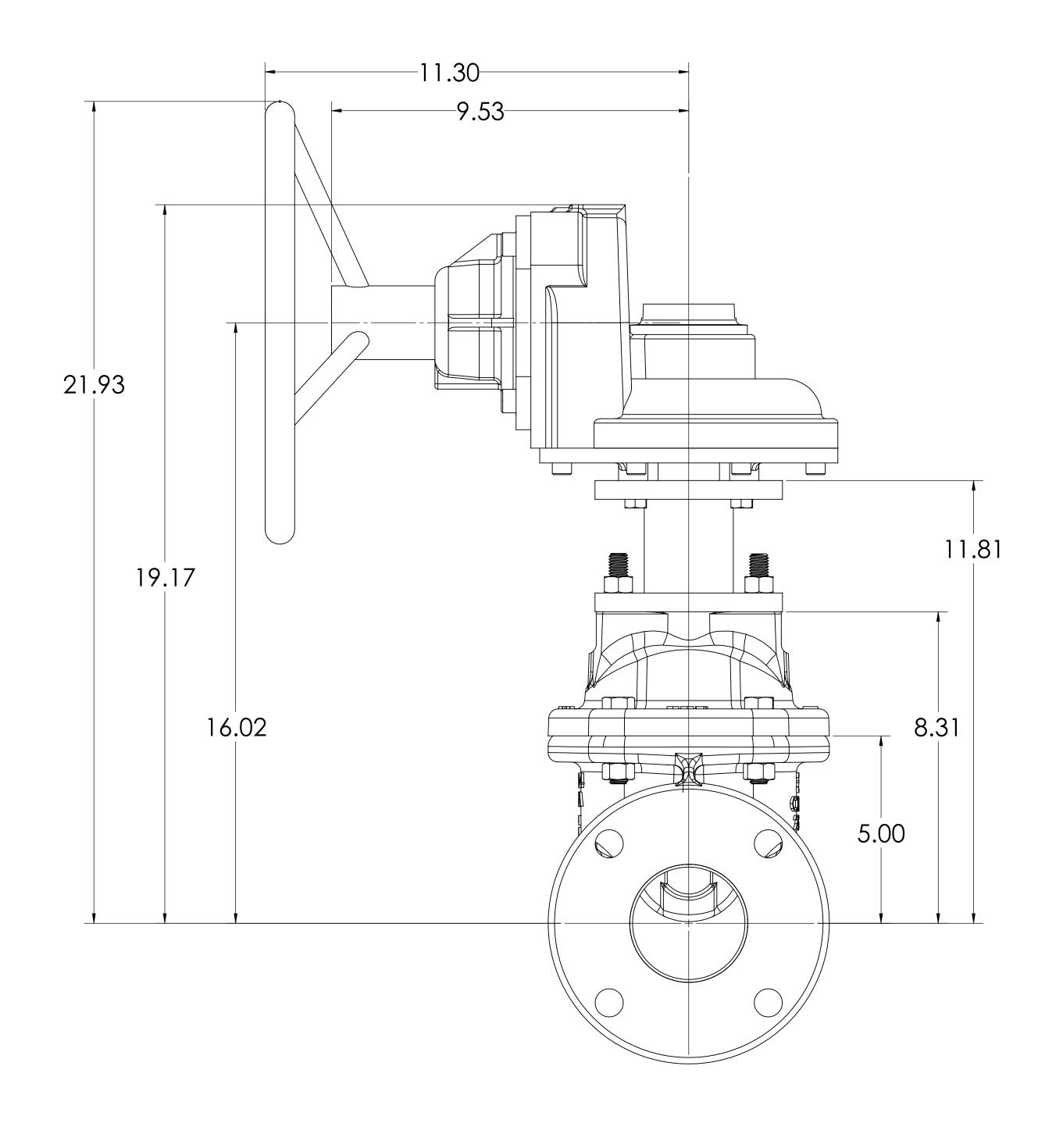
#### 03" C509 MJ X TAP



# BEVEL GEAR OPERATING NUT

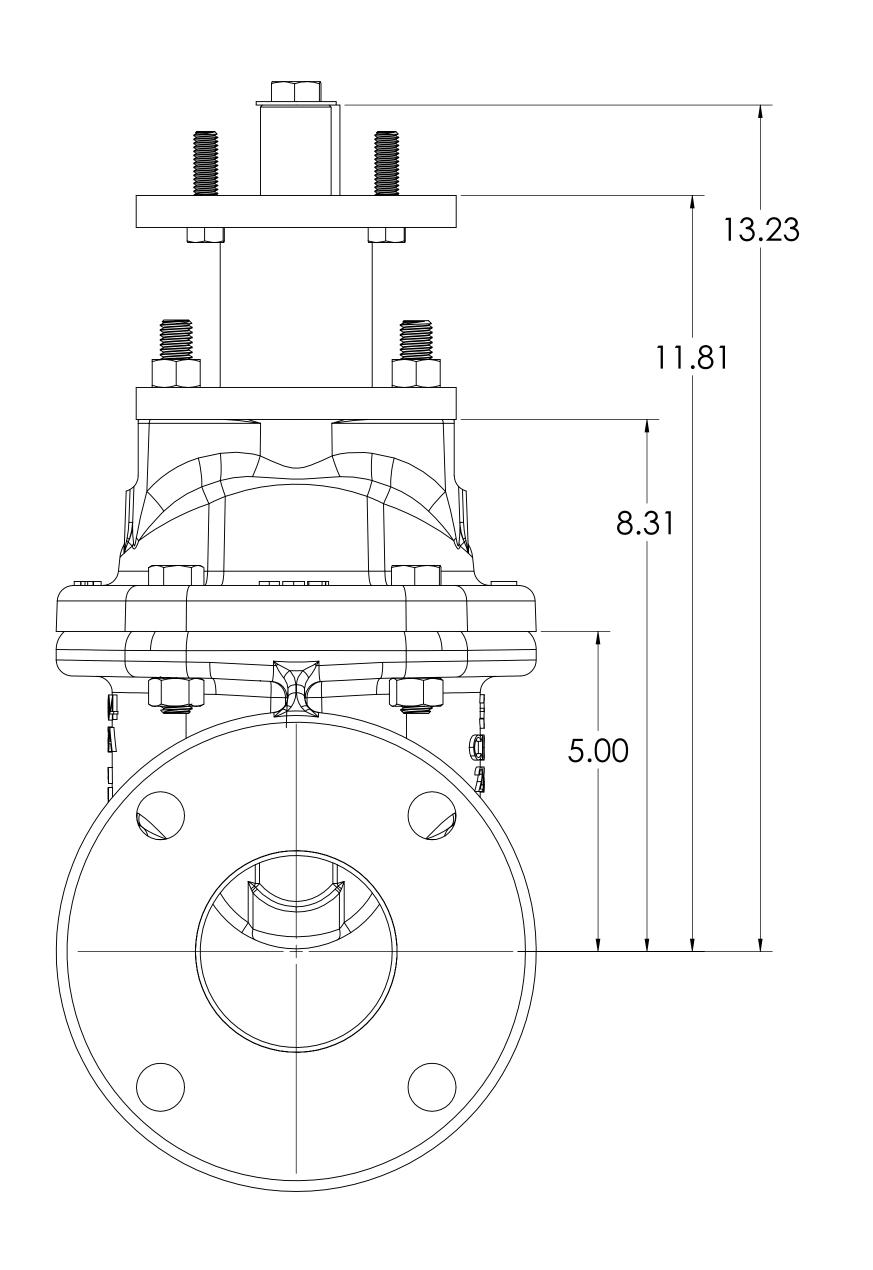
# -9.45-19.17 11.81 16.02 8.31 5.00

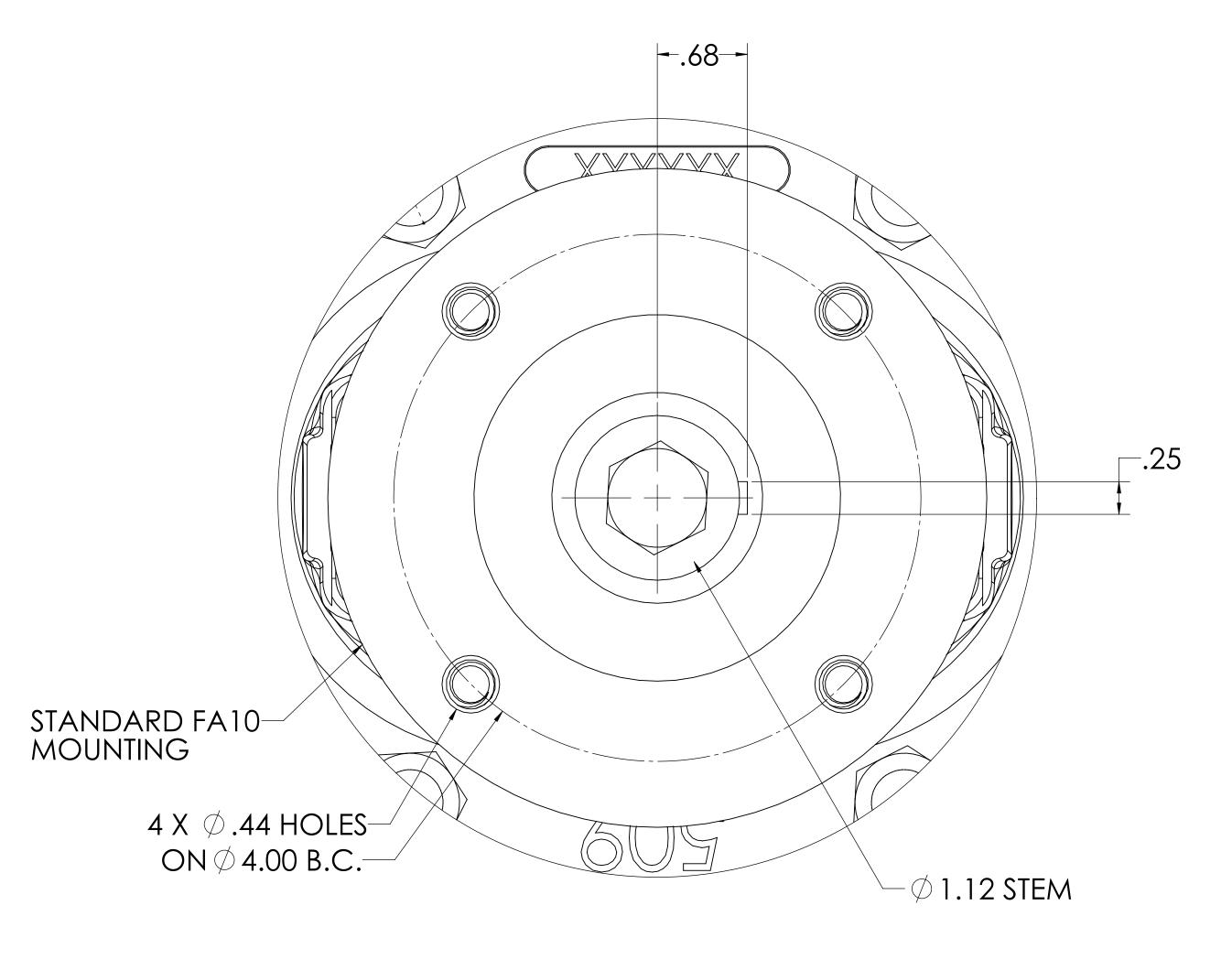
# **BEVEL GEAR HANDWHEEL**



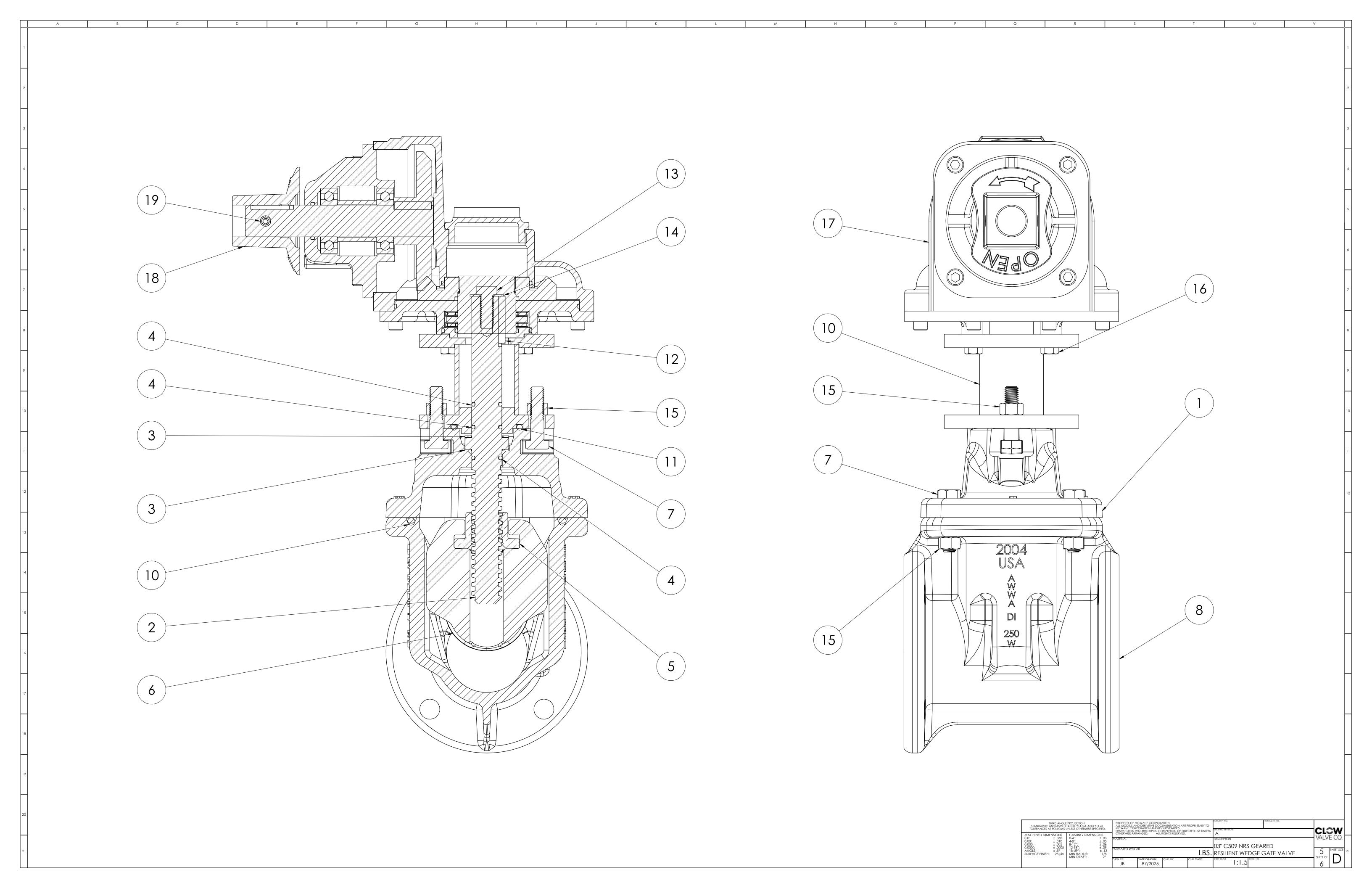
THIRD ANGLE F STANDARDS: ANSI/ASME Y14 TOLERANCES AS FOLLOWS UN	4.100, Y14.5M, AND Y14.41	PROPERTY OF MCWANE CORPORATION. ALL MODELS AND DERIVITIVE DOCUMENTATION ARE PROPRIETARY TO MCWANE CORPORATION AND ITS SUBSIDIARIES. DESTRUCTION REQUIRED UPON COMPLETION OF DIRECTED USE UNLESS  DRAWING REVISION:	CLCW
MACHINED DIMENSIONS 0.0: CASTING DIMENSIONS 0.4": ± .03		OTHERWISE ARRANGED. ALL RIGHTS RESERVED. A MATERIAL DESCRIPTION	VALVE CO.
	4-8": ± .05 8-12": ± .06	03" C.509 NRS GEARED	
ANGLE: ± .5° 18-UP": ± .13 SURFACE FINISH: 125 µin MIN RADIUS: 1/8 MIN DRAFT: 2°		LBS. RESILIENT WEDGE GATE VALVE	3 SHEET SIZE 21
	MIN DRAFI. 2	DRW BY: DATE DRAWN: CHK, BY CHK DATE: SHEET SCALE 1.2 DWG, NO.	SHEET OF

# **BARE STEM ASSEMBLY**





	STANDARDS: ANSI/ASME Y	E PROJECTION. Y14.100, Y14.5M, AND Y14.41 UNLESS OTHERWISE SPECIFIED.	PROPERTY OF MCWANE CORPORATION. ALL MODELS AND DERIVITIVE DOCUMENTATION ARE PROPRIETARY TO MCWANE CORPORATION AND ITS SUBSIDIARIES. DESTRUCTION REQUIRED UPON COMPLETION OF DIRECTED USE UNLESS  DRAWING REVISION:  DRAWING REVISION:	CLCW
Ī	MACHINED DIMENSIONS 0.0: ± .060	CASTING DIMENSIONS 0-4": ±.03	OTHERWISE ARRANGED. ALL RIGHTS RESERVED.	VALVE CO.
	0.00: ± .010	4-8": ± .05	MATERIAL DESCRIPTION	0/1E0 E CO.
	0.000: ± .005 0.0000: ± .0005	8-12": ± .06 12-18": ± .09	estimated weight 03" C509 NRS GEARED	
	ANGLE: ±.5° SURFACE FINISH: 125 µin	18-UP": ± .13 MIN RADIUS: 1/8 MIN DRAFT: 2°	LBS. RESILIENT WEDGE GATE VALVE	4 SHEET SIZE 2
		WIIN DICALL.	DRW BY: DATE DRAWN: CHK, BY CHK DATE: SHEET SCALE 1:1.5	



ITEM NO.	COMPONENT	QTY.	SIZE	STANDARD MATERIAL	MATERIAL OPTIONS
1	COVER	1	-	DUCTILE IRON	_
2	STEM	1	-	C87600	304 SS, 316 SS
3	THRUST WASHER	2	-	ACETAL	C26000
4	O-RING	3	#212	EPDM	_
5	STEM NUT	1	-	C87850	C87610 (LOW ZINC)
6	WEDGE	1	<del>-</del>	EPDM/DUCTILE IRON	<del>-</del>
7	HEX HEAD CAP SCREW	6	1/2"-13 X 2"	18-8 SS	316 SS
8	BODY	1	<del>-</del>	DUCTILE IRON	_
10	O-RING	1	#427	EPDM	_
10	FA10 MOTOR/BEVEL MOUNTING BRACKET	1	-	COLD ROLLED STEEL	-
11	O-RING	1	#331	EPDM	_
12	STEM KEY	1	1/4" X 1-3/4"	18-8 SS	-
13	HEX HEAD CAP SCREW	1	1/2" - 13 X 1-1/4"	18-8 SS	316 SS
14	WASHER	1	1/2"	18-8 SS	316 SS
15	HEX NUT	6	1/2-13	18-8 SS	316 SS
16	HEX HEAD CAP SCREW	4	3/8"-16 X 1 1/2"	18-8 SS	316 SS
17	BEVEL GEAR	1	<u>-</u>	<u> </u>	_
18	OPERATING NUT	1	_	DUCTILE IRON	C86700, ** 12" DIA. HANDWHEE
19	COILED SPRING PIN	1	10MM X 45 MM	18-8 SS	316 SS

- VALVES CONFORM WITH THE FOLLOWING STANDARDS
  - AWWA C509
  - NSF 61
- LOW ZINC BRASS STEM AND STEM NUT AVAILABLE
- 100% DOMESTIC FASTENERS AND ORINGS OPTIONS AVAILABLE
- OPEN LEFT (COUNTERCLOCKWISE) AND OPEN RIGHT (CLOCKWISE) OPTIONS AVAILABLE
- TURNS TO OPEN FROM FULLY CLOSED: 9
- AWWA MAXIMUM ALLOWABLE CLOSING TORQUE 52 FT-LBS INTO GEAR
- OPTIONAL HANDWHEEL CAN BE SUBSTITUTED FOR STANDARD 2" SQUARE OP NUTS.
  - \*\* NOTE: STANDARD HANDWHEELS SIZE CALLED OUT IN PARTS LIST.\*\*
- MAXIMUM PRESSURE RATING 250 PSI

A ECN 2461 JD 8/7/2025

REV. ECN DR DATE

REVISIONS

THIRD ANGLE PROJECTION.
AND AND Y14.41
REANCES AS FOLLOWS UNLESS OTHERWISE SPECIFIED.
BIND DIMENSIONS

CASTING DI